

Menoufiya University
Faculty of Engineering
Shebin El-kom
Final First Term Examination
Academic year: 2015-2016
Date: 6/6/2016
Allowed Tables and Charts: None



Dept.: Production Engineering
Year: 600 دراسات- ماجستير مستوي
Subject: Nondestructive tests
Time Allowed: 3 hours
Code: PRE 601
Total marks: 100 Marks

Answer all the following Questions

Question (1)

(20 Marks)

- Explain the theory of eddy current testing method? List the advantages and limitations as a NDT method?
- Write briefly about the recent trends and the specific applications of the eddy current testing technique.
- What is the magnetic particles theory and how it can be used in detecting surface defects?

Question (2)

(30 Marks)

- Explain the liquid penetrant method, advantages, disadvantages developers and applications.
- Explain a NDT method for checking the performance of the refrigerators.
- Make a complete comparison between radiography and ultrasonic techniques as a NDT methods.

Question (3)

(25 Marks)

- Explain the basic characteristics used to measure and describe vibration. What is the best parameter for all vibration measurements? Why?
- Explain briefly how the vibration measurements and analysis can be used for condition monitoring and fault diagnosis of machinery.
- Explain the use of vibration measurements to determine the overall bearing condition for rotating machinery with the aid of neat sketches.

Question (4)

(25 Marks)

- With the help of neat sketches, Draw the piezoelectric accelerometer and velocity transducer indicating the theory of operation, also, the advantages and disadvantages of both.
- Demonstrate the sources of vibration from gears.
- A gearbox has a high level of vibration. There are two shafts connected with two gears with 20 and 35 teeth respectively. The first shaft runs at 3600 rpm. A frequency spectrum at the running speed 3600 rpm shows a peak at 60 Hz, a larger peak at 35 Hz, and peaks at 1165 , 1200, and 1235 Hz . Comment on the cause of vibration.

GOOD LUCK