CHEMICAL AND MICROBIOLOGICAL CHARACTERISTICS OF SOME MINCED MEAT SAMPLES CONSUMED IN EL-MANSOURA CITY

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ABSTRACT

This present manuscript was carried out to be ensure that if these collected minced meat samples consumed here in El-Mansoura city were compatible with minced meat Egyptian Standard Specification or not. And also, try to establish that these samples were safe and in high quality for human nutrition. So, three minced meat products were collected from El-Mansoura city (five replicates). Every product represented meat products company.

From all discussed results fat content of minced meat samples scored values which ranged from $1^{1}, 1^{1}$ to $1^{1}, 1^{1}$ and these results in agreement with *Giese,* $(1^{1}, 1^{1})$ while the highest protein content $(1^{1}, 1^{1})$ while the highest protein content $(1^{1}, 1^{1})$ was recorded for M_{r} sample as reported by *Sadler and swan,* $(1^{1}, 1^{1})$. Total volatile nitrogen of the three minced meat samples did not exceed 1^{1} mg/ 1^{1} y. In addition, total soluble nitrogen (TSN) values of minced meat samples ranged from 1^{1} to 1^{1} of total soluble nitrogen. At last, free amino nitrogen (FAN) values varies from 1^{1} and 1^{1} of total nitrogen.

The highest acid value (AV) in minced meat samples was \circ, \circ^{τ} for M_{τ} . As for oxidative rancidity, peroxide values (PV) of minced meat samples ranged between 19, τ^{τ} to τ^{q} , τ^{q} for M_{τ} and M_{τ} , respectively. Saturated fatty acids in minced meat fat ranged from $\circ \cdot, \tau^{\tau}$ to $\circ 1, \tau^{\circ}$? from total fatty acids, while total unsaturated fatty acids in minced meat samples fat were in between t^{v} , t^{q} and t^{q} . Where monounsaturated fatty acids ranged from t^{o} , to t^{q} , to, while polyunsaturated fatty acids percentage ranged between 1, t^{q} and t^{q} .

In conclusion, the present study has clearly indicated that from all discussed results, all collected minced meat samples were chemically in accordance with Egyptian standard specifications for year $^{\tau}\cdots$ but only M_{τ} sample was safe from microbiological view.

Minced meat consumed in El-Mansoura city could be considered as a safe food for human nutrition, but there is a need for good handling and storage condition to reduce microbiological contamination and growth.

Keywords: Minced meat, chemical characteristics, protein fractions, fat indices, fatty acids and microbiological aspects.

INTRODUCTION

Meat and meat products are essential components in the diets of developed countries. Their consumption is affected by various factors. The most important ones are product characteristics such as sensory, nutritional properties, safety, price, and convenience. The consumer and environment-related ones like psychological, health, family or educational aspects, general economic situation, climate, and legislation, etc. These factors are usually closely linked to social, economic, political and geographical aspects. The

consequence of all these is that in rich societies one of the aspects that most affects the "image" and hence the consumption of meat is whether it is perceived as healthy (Jiménez-Colmenero *et al.*, ۲۰۰۱).

Meat products particularly the minced meat is highly perishable foods. Therefore, great care is necessary over the entire period from processing date till the consumption time. Such meat products require freezing accommodation during storage, distribution, marketing and handling until reaching the consumer. (Tolba, *et al.*, \995).

Minced meat is the output of mincing the fresh or frozen meat without adding any fillers, preservatives or improvers and packaged in containers suitable for keeping cold and frozen.

Egyptian Organization of Standardizations $EOS,(r \cdot \cdot \cdot \cdot)$ for frozen meat restricted the moisture content of minced meat to $v \cdot \cdot \cdot \cdot$ or less, protein content should not be less than $v \cdot \cdot \cdot \cdot \cdot$ and fat content has to be $v \cdot \cdot \cdot \cdot \cdot \cdot$ or less. TBA number should not exceed $v \cdot \cdot \cdot \cdot \cdot$ mg malonaldhyde/kg meat. As for microbiological aspects, the same author stated that clostridium count in minced meat should not exceed $v \cdot \cdot$ cfu/g, total bacterial count of minced meat should not exceed $v \cdot \cdot$ or the other hand, they stated that staphylococcus should be less than $v \cdot \cdot$ cfu/g and shouldn't have salmonella and shigella.

Ouf $(\Upsilon \cdot \cdot \cdot \xi)$ studied forty frozen camel meat products samples $(\Upsilon \cdot \cdot \xi)$ each of burger, kofta, minced meat and sausages) collected from different supermarkets in Cairo and Giza governorates, which subjected to bacteriological evaluation. The incidence rate of *E.coli, Salmonella sp. and Staphylococcus aureus* in examined minced meat samples were $\Upsilon \cdot \%$, $\Upsilon \cdot \%$ and $\Upsilon \cdot \%$, respectively. Shigella sp. failed to be detected in all examined camel meat products.

USDA, $(r \cdot l \cdot l)$ stated that fatty acids composition in minced meat were $r \cdot l \cdot l \cdot l$, $r \cdot l \cdot l \cdot l$ for saturated, monounsaturated and polyunsaturated fatty acids, respectively. Where, palmitic and stearic acids represented $r \cdot l \cdot l \cdot l \cdot l \cdot l \cdot l$, respectively. As oleic acid, it was $r \cdot l \cdot l \cdot l \cdot l$ and linoleic acid was $r \cdot l \cdot l \cdot l \cdot l \cdot l$ and linoleic acid was $r \cdot l \cdot l \cdot l \cdot l \cdot l \cdot l$.

MATERIALS AND METHODS

Materials:

Mansoura City was divided into three different sites. From each site three main companies were choosen. Three samples of minced meat were collected from each choosen company.

Chemicals and media used for the following examinations were brought from El-Gomhoria Company.

Methods:

All samples were maintained at v C into ice box, then the three minced meat samples collected from the three choosen companies were mixed and homogenized to obtain a reprehensive sample for each company product.

Chemical analysis:

Moisture, total nitrogen, crude fat, ash and salt contents were determined using AOAC, $(^{r \cdot \cdot \cdot \circ})$ methods.

Carbohydrates content was calculated by difference.

Energy value: It was calculated as follows:

Energy value = carbohydrates $\% \times \xi, \gamma + \text{protein } \% \times \xi, \gamma + \text{fat } \% \times \gamma, \gamma$

Water activity (a_w) was theoretically calculated from the determined moisture and salt content using the following equation mentioned by (Demeyer, 1979).

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If X < \cdot, 1 \lor \lor \circ, a_w = 1, \cdot \cdot 1 \cdot - \cdot, 1 \cdot \lor \circ \chi.

If X > \cdot, 1 \lor \lor \circ, a_w = 1, \cdot \lor \land \land - \cdot, \lor \lor 1 \cdot \iota \chi.

Where: X = \text{NaCl } \% / Moisture \%.
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Total volatile nitrogen (TVN) was determined according to the method mentioned by *Pearson* (1974). Total volatile bases nitrogen was calculated as mg nitrogen per 100 gm sample.

Non-protein nitrogen (NPN) was determined according to the method of (*Durand*, 1947).

Total soluble nitrogen (TSN) was determined according to the method of (Soloviev, 1977).

Free amino nitrogen (FAN) was determined as explained in the (AOAC, $^{r \cdot \cdot \cdot \circ}$).

Fat was extracted from the meat products samples by grinding using an electrical blender and then soaking them in Hexan $^{\tau_{-}\Lambda_{+}}$ overnight, then the micelle was filtered and then all separated fat samples were dried by anhydrous sodium sulphate evaporated under vacuum at $^{\xi_{-}\circ}$ C to separate the solvent and kept into dark bottles under freezing at $^{-\tau_{-}\circ}$ C until analysis.

IV test was carried out as described by AOAC, $({}^{r \cdot \cdot \cdot \circ})$ by using Hanns solution and it was expressed as g $|\cdot| \cdot \cdot \cdot \cdot g$ fat.

PV for all extracted fat from minced meat samples was determined according to the method described in *AOAC*, (**••°). The PV was expressed as milliequivalent peroxide/kg fat.

AV for extracted fat from minced meat samples was carried out according to the method of AOAC, $({}^{r}\cdots{}^{o})$ and was expressed as mI KOH/gm fat.

Free fatty acids content (FFAs %) was calculated from a formation determined using in (AV) and applying the following equation, according to AOAC, $(r \cdot \cdot \cdot \circ)$:

The FFAs reported as percent free fatty acids expressed as oleic acid.

Thiobarbituric acid value (TBA) was determined as described by *Tarladgis et al.*, (1977) TBA value was expressed as mg malonaldehyde/Kg fat with the following equation:

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TBA = \forall, \land \times O.D
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O.D = Optical Density at oth nm (absorbency).

The methyl esters of extracted fat were prepared according to the method described by $(AOAC, ^{r \cdot \cdot \cdot \circ})$.

Gas liquid chromatography was used for determination and identification of the fatty acids methyl esters in central lap of Food Technology Research Institute (FTRI), according to the method described by Zygadlo et al., (1994) which has the following conditions:

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HP ٦٨٩٠ GC capillary.
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Temperature programming:
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Initial: ۱°°°C

1°°-1′°°C at 1°°C / min then,

1°°-1′°°C at °°C / min, holding five min then,

1°°-1′°°C during 1° min, holding "min.

Column:

DB - 1" capillary columns.

1° m X •,"1" mm X •,1° m.

Gases:
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 H_{Υ} flow rate ${\mathfrak t} \cdot {\mathsf ml/min}$ N_{Υ} ${\mathfrak ml/min}$ Air ${\mathfrak t} \cdot {\mathsf ml/min}$.

Injector temp. Yr.° C Detector temp. Yo.°C.

pH value was measured according to the method of *Lima Dos Santos* et al., (1941) using pH meter (Hanna instruments pH *11" Microprocessor pH meter) apparatus.

Microbiological evaluation:

Minced meat products sample bags were opened aseptically and \(\cdot\) gm of sample were taken and completely minced in porcelain dish, then transferred to \(\frac{q}{\cdot}\) mI of sterile water. The suspension was shaked by hand for \(\cdot\) minutes to prepare a \(\cdot\):\(\cdot\) dilution. Further dilutions were prepared as needed and plated in duplicate.

Plate counts were performed on nutrient agar medium. After serial dilutions and inoculations, plates were incubated at "·° C for 'hours before counting *Gilliland et al.*, (1977). The average of triplicate readings was taken.

Coliform Counts were estimated based on most probable number (MPN) procedure technique using Mc crady's tables for calculating the presumptive number. Mac-Conkey broth was preparing by adding $\frac{1}{2} \cdot \frac{1}{2}$ g to $\frac{1}{2}$ liter of distilled water. Mix well and distribute into containers fitted with fermentation (Durham) tubes. Sterilize by autoclaving at $\frac{1}{2} \cdot \frac{1}{2} \cdot \frac{1}{2} \cdot \frac{1}{2}$ minutes. distributed in $\frac{1}{2} \cdot \frac{1}{2} \cdot$

For detecting and enumerating *Staphylococci*, appropriate dilutions of meat samples were carried out and then planted with Staphylococcus medium No. 11 (Difco, 1912).

Total salmonella and shigella colonies were counted following the method of (Miyamoto et al., 1991)

Dilution frequency determinations is a technique was adopted to determine the densities of anaerobic spore forming clostridia , using selective liquid media, \circ tubes for each dilution. The inoculated tubes were sealed with sterile mixture of Vaseline and Paraffin was (1:1) and incubated at $^{r} \cdot$ C for 11 days. The presence of clostridia was detected at the end of the incubation period by the accumulation of gases pushing the vaspar layer up as described in modified Winogradsky's *Allen*, (190) medium. After the incubation period the most probable number was obtained by the use of *Hoskin's*, (197) Tables and related to dry weight.

RESULTS AND DISCUSSION

Approximately chemical composition of collected minced meat samples were shown in Table (1). Moisture values ranged from \circ^{V}, \cdot^{V} to ι^{V}, \circ^{A} in all minced meat samples, as for fat content M_{τ} sample scored the least value which represented ι^{V}, ι^{A} , while M_{τ} and M_{τ} samples were ι^{V}, ι^{A} and ι^{A}, ι^{A} , respectively. The first sample was not in compatible with EOS, ι^{V}, ι^{A} while the other samples were in agreement with ι^{A}

The highest protein content Υ^{r} , Υ^{q} % was observed for M_{r} . The protein content of all minced meat samples was in accordance with *EOS*, $(\Upsilon^{r})^{r}$ % which mentioned that the protein content must not be less than

Generally, the high of moisture content in minced meat samples, the low of protein and fat contents were occurred. Therefore, the highest moisture content (M_1) showed the lowest energy value ($\Upsilon^{\tau\tau}$ k cal. $/ \cdots$ g).

Table (1): Approximately chemical composition of collected minced meat samples:

Samples	Moisture%	Ash %		Crude Protein%		Crude Fat %			Energy
		W.B.	D.B.	W.B.	D.B.	W.B.		Carbohy drates%	
M١	٦٣,٥٨	٠,٨٥	۲,۳۳	17,79	٤٨,٨٤	۱۷,٤٨	٤٧,٩٩	٠,٣	777
M۲	09,08	٠,٦٥	1,71	17,70	٤٣,٨٧	71,95	05,77	٠,١٢	777
М۳	٥٧,٠٢	٠,٨٣	1,9٣	77,19	۵۱٫٦۳	19,95	٤٦,٣٩	٠,٢	777

From the same Table, it could be noticed that, the highest ash content $(\cdot, \wedge \circ)$ was recorded in M_1 sample, and $\cdot, \wedge \circ$ and M_2 and M_3 samples respectively.

As for carbohydrate content, it should naturally a small proportion of minced meat composition where, it ranged from \cdot , \circ to \cdot , \circ %.

Table (*): NaCl %, water activity (a_w), pH value and total acidity % (as lactic acid) of collected minced meat samples:

Samples	NaC	1 %	- a _w	pН	Acidity %
	W.B.	D.B.			
M١	٠,٧١	1,90	٠,٩٩٤٩	۲,۲	۰,٧٦
М۲	٠,٤٢	١,٠٤	٠,٩٩٧٦	٦,١	٠,٥٦
М۳	٠,٤٨	1,17	.,9970	٥,٨	٠,٦٥

Nacl%, water activity, pH and acidity% are shown in Table ($^{\uparrow}$). From tabulated data, it could be noticed that NaCl% ranged from $^{, \downarrow \uparrow}$ to $^{, \lor 1}$ and $^{, \uparrow 1}$

Furthermore, pH values of different minced meat samples ranged from \circ , \wedge to \urcorner , Υ . Total acidity percentages as lactic acid were \cdot , Υ , \cdot , \circ \urcorner and \cdot , \urcorner \circ \urcorner for M, M, and M, samples, respectively.

Of course, these NaCl and water activity values did not help to preserve this product from spoilage or deterioration by microorganisms or enzymes. So, this meat product must be kept at -\^°C.

Although sample had the highest value of pH, it had the highest value of acidity percentages. This observation could be explained that pH refers to effect of active hydrogen of cation on glass electrode of pH meter but, acidity percentage reflects the total hydrogen measured by alkaline titration.

Table (*): Protein fractions of collected minced meat samples:

Samples	TVN mg N/\··g	TSN%	NPN%	FAN%
M١	1 £, ٧٧	٠,٧٥	۰,۲۱	٠,٤١
MΥ	٤,٠٦	٠,٧٦	٠,١٩	٠,٤٠
М۳	1 £,91	٠,٧٧	٠,١٨	۰,٤١

Table (4): percentage of protein fraction of collected minced meat samples.

Samples	TN	TVN/TN %	TSN/TN %	NPN/TN %	FAN/TN %	NPN/TSN
M١	۲,۸٥	٠,٥٢	۲٦,٤٨	٧,٤٥	18,77	۲۸,۱
M۲	۲,۸٤	٠,١٤	77,77	٦,٥٩	18,19	75,0
M۳	٣,٥٥	٠,٤٢	71,09	0,.1	11,75	77,1

Protein fractions of collected minced meat samples and the percentages of these nitrogenous compounds of total nitrogen were tabulated in Table ($^{\tau}$ and $^{\xi}$).

Total volatile nitrogen (TVN) values of different minced meat samples ranged from ξ, τ (M_{τ}) to ξ, τ (M_{τ}) mg/ ξ, τ as given in Table ξ . These values did not exceed the permissible limit of the **EOS**, (ξ, τ, τ) which reported that, total volatile nitrogen of minced meat must not be more than ξ, τ mg/ ξ, τ mm. In addition, total soluble nitrogen (TSN) values of minced meat samples were the same as percentages of samples while represented ξ, τ and ξ, τ as percentage of total nitrogen.

Non protein nitrogen (NPN) of minced meat samples ranged from o, 1% to v, 5 o% of total nitrogen and rr, 1% to ra, 1% of total soluble nitrogen. At last, free amino nitrogen (FAN) values varies from 11,77% and 15,77% of total nitrogen.

These previous results indicated that despite of protein hydrolysis was very low the first sample of minced meat (M_1) was in the first order of protein breakdown.

Table (°): Fat indices of collected minced meat samples:

Samples	Acid value (AV) Mg KOH/g	Free Fatty Acids % As Oleic acid	Peroxide value (PV) "mliequivalant O ₇ / Kg fat	lodine value as gm l/\ gm fat	Thiobarbituric acid (TBA) "mg malonaldehyde / kg sample	
M١	٤,٢٢	7,17	77,72	٤٠,٦٣	٠,٤٦	
M۲	٣,١٤	1,01	19,77	٤٤,٤٤	۰,۳۱	
M۳	0,08	۲,۷۸	79,79	79,97	٠,٢٢	

Data given in Table (°) show minced meat fat indices. The higher acid values (AV) in minced meat samples was °,°° for Mr. Consequently free fatty acids percentage (FFA %) was $^{\Upsilon, \Upsilon \wedge \lambda}$, as oleic acid. For the same sample while acid value samples M¹ and MY represented $^{\xi, \Upsilon \Upsilon}$ and $^{\Upsilon, \Upsilon \xi}$ respectively, while FFA% were $^{\Upsilon, \Upsilon \Upsilon}$ and $^{\Upsilon, \Upsilon \xi}$, respectively. So, these acid values referred to hydrolytic rancidity caused by lipase enzyme.

As for oxidative rancidity, peroxide values (PV) of minced meat samples ranged between 19,77 to 79,79 for M_{τ} and M_{τ} , respectively.

Malonaldehyde contents measured by the TBA procedure were $\cdot, \xi \tau$, $\cdot, \tau \tau$ and $\cdot, \tau \tau$

mg malonaldehyde / kg sample for M_1 , M_7 and M_7 samples, respectively. TBA values of all examined minced meat samples are not surpassed the admissible limits by EOS, $({}^{r}\cdots{}^{o})$ which mentioned that TBA value of minced meat samples must not be more than ${}^{\bullet, \P}$ mg malonaldhyde / kg sample. These results indicated that there is no oxidative rancidity in minced meat samples was detected.

As Iodine values (IV), it ranged between 79,97 and $^{£5,£}$ and these results refer to the nature of meat fat which refers, it high level of unsaturated fatty acids.

In regard to protein fractions and fat indices results, it could be concluded that all minced meat samples should stability against protein breakdown and fat deterioration.

Table (1): Fatty acids composition of minced meat samples:

Fotty saids	Minced meat samples					
Fatty acids	M١	M۲	M۳			
(Merestic) Cvar	٤,٠٤	٣,٩٠	٣,١٥			
(Palmetic) C 11:	77,97	۲٦,٨٧	77,77			
C 1v:.	٠,٧٣	٠,٩٧	٠,٨٦			
(Stearic) C ۱۸:	۱۷٫۸۳	۱۸,٦٦	۲۰,۳٥			
C _{7.:} .	٠,٥٧	٠,٧٩	٠,٧٢			
TSFA	01,18	01,19	01,70			
C 13:1	۲,٦٠	٣,٢٨	۲,۷۳			
C 1 v:1	1,70	١,٣٣	1,٣9			
(oleic) C 1A:1	٤١,٢٥	٤٠,٨٦	٤٢,١٦			
C 7.:1	-	٠,٤٤	٠,٣٣			
MUFA	٤٥,٢	٤٥,٩١	٤٦,٦١			
(linoleic) C ۱۸:۲	٣,9٤	١,٦٦	1,57			
(linolenic) C ۱۸:۳	٠,٦٨	٠,٣٩	٠,٥٧			
PUFA	٤,٦٢	۲,٠٥	1,99			
TUFA	٤٩,٨٢	٤٧,٩٦	٤٨,٦			
TUFA/TSFA	٠,٩٩	٠,٩٤	٠,٩٥			

Data tabulated in Table (1) showed that the values of saturated fatty acids in minced meat fat ranged from $\circ \cdot, \checkmark$ to $\circ \cdot, \checkmark \circ$ from total fatty acids, Taking into consideration predominance both palmitic and stearic acids, which they ranged from $\Upsilon \uparrow, \land \lor$ to $\Upsilon \uparrow, \lnot \uparrow$ and $\Upsilon \lor, \land \lor$ to $\Upsilon \cdot, \lor \circ \checkmark$ respectively.

The same Table(7) showed that total unsaturated fatty acids in minced meat samples fat were in between $^{\xi\gamma,\eta\gamma}$ % and $^{\xi\eta,\Lambda\gamma\%}$, where monounsaturated fatty acids ranged from $^{\xi\phi,\Upsilon}$ % to $^{\xi\eta,\gamma\gamma\%}$, oleic acid was the highest monounsaturated fatty acid ($^{\xi\gamma,\Lambda\gamma\%}$, $^{\xi\gamma,\gamma\gamma\%}$), while polyunsaturated fatty acids percentage ranged between $^{\gamma,\eta\eta}$ % and $^{\xi,\gamma\gamma\%}$, which represented as linoleic acid ($^{\gamma,\xi\gamma}$ % – $^{\gamma,\eta\xi}$ %).

The biological value (USFA/SFA) for minced meat samples fat registered $\cdot, 99$, $\cdot, 95$ and $\cdot, 90$ for M₁, M₇ and M₇, respectively. Total unsaturated fatty acids percentages were compatible with iodine values. So, all studied samples could be considered a moderate biological value of fat.

Results presented in Table ($^{\lor}$) show microbiological examinations of the studied minced meat samples derived from market. For the M $_{\tau}$ sample, the total bacterial count (T.C.) using Nutrient Agar (NA) cultivation medium showed to be the highest value being $^{\circ \Upsilon ^{\circ} \chi} ^{\circ \Upsilon ^{\circ}}$ cfu/g of M $_{\tau}$ sample, followed by M $_{\Upsilon}$ and M $_{\Upsilon}$ samples represented $^{\Upsilon ^{\circ} \Upsilon } \chi ^{\circ \Upsilon ^{\circ}}$ and $^{\Upsilon ^{\circ} \chi} \chi ^{\circ \Upsilon ^{\circ}}$ cfu/g, respectively.

The same results showed that, in case of Salmonella and shigella values, M_1 showed to be the most contaminated one being \cdots ' \times ' ' \cdot ' cfu/g followed by M_7 sample of being \cdots ' \times ' \cdot ' cfu/g while M_7 sample was free from salmonella and shigella bacteria. In addition, in case of staphylococcus all samples were free. The *E.coli* test showed the highest value in M^7 sample as \cdots " \times ' \cdot " cfu/g while other samples were free.

Table ('): Microbiological examination of collected minced meat samples:

Samples		Microbiological test (CFU/g) sample							
Samples	T.C.	S.S.	Staph.	E.Coli	Clost.				
M,	797× 1.	1,112×11	-	-	٧,٦ × ١٠٠				
Μ _۲	71 × 1.	*,*** × 1.*	-	-	1,9 × 1.				
M۲	۲۹ × ۱۰ ۲	-	-	1,17 × 11,	9,7 × 1.				
EOS	1.7	free	1.7	No limit	1.7				

From the same results in Table ($^{\lor}$) the clostridium test showed to be the slightly high in all minced meat samples, where it was $^{\backprime, \Lsh} \times ^{\backprime, \backprime}$ cfu/g in M_{τ} sample and this value was within the permissible limit ($^{\backprime, \backprime}$). But, M_{τ} and M_{τ} samples contained higher number of spore forming bacteria, reached $^{\lor, \backprime} \times ^{\backprime, \backprime}$ and $^{\Lsh, \lor} \times ^{\backprime, \backprime}$ cfu/g, respectively.

From all discussed results, it could be summarized that all collected minced meat samples were chemically in accordance with EOS, ($^{\tau \cdot \cdot \cdot \circ}$) but only M $_{\tau}$ sample was safe from microbiological view.

Conclosion

In conclusion, the present study has clearly indicated that from all discussed results, it could be summarized that all collected minced meat samples were chemically in accordance with EOS, $(^{r \cdot \cdot \cdot \circ})$ but only M_r sample

was safe from microbiological view. Minced meat consumed in El-Mansoura city could be considered as a safe food for human nutrition, but there is a need for handling and storage condition improvement to reduce microbiological contamination and growth.

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الخصائص الكيماوية و الميكروبيولوجية لبعض عينات اللحم المفروم المستهلكة في مدينة المنصورة

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تم اجراء هذه الدراسة بغرض التأكد من توافق عينات اللحوم المفرومة المتداولة والمستهلكة في مدينة المنصورة مع المواصفات القياسية المصرية ام لا. وكذلك في محاولة للتحقق من أن هذه العينات امنة و ذات جودة عالية لتغذية الإنسان لذلك تم تجميع ثلاثة منتجات من اللحم المفروم من مدينة المنصورة (خمسة مكررات) .كل منتج يمثل شركة منتجة للحم المفروم.

ومن مناقشة النتائج امكن تقرير أن محتوى الدهون في العينة M سجل أقل قيمة وهو ما يمثل ١٧,٤٨ ٪، في حين تم تسجيل أعلى نسبة البروتين (٢٢,١٩ ٪) للعينة Mr. أما بالنسبة النيتروجين الكلى المتطاير الثلاثة عينات من اللحم المفروم فلم يتجاوز قيمة ٢٠ مللجم / ١٠٠ جرام. وبالإضافة إلى ذلك ، يتراوح النيتروجين الكلى الذائب لعينات اللحم المفروم من ٢١,٥٩ الى ٢٦,٤٨ % كنسبة مئوية من مجموع النيتروجين الكلى وعلاوة على ذلك تراوحت قيم النيتروجين الغير برويتينفى عينات اللحم المفروم من ١٠٥٥ ٪ إلى ٧,٤٥ ٪ من النيتروجين الكلى الذائب

بالنسبة للنيتروجين الأمينى الحر تراوحت القيم من 11,77 ٪ الى 12,77 ٪ من إجمالي النيتروجين,وكانت أعلى قيمة لرقم الحامض في عينات اللحم المفروم 10,00 للعينة 10,00 للعينات اللام النيتروجين,وكانت أعلى قيم رقم البيروكسيد في عينات اللحم المفروم بين 10,00 للعينات 10,00 للعينات 10,00 للعينات 10,00 ٪ إلى 10,00 ٪ إلى 10,00 ٪ إلى 10,00 ٪ إلى 10,00 كن مجموع الأحماض الدهنية ، في حين أن مجموع الأحماض الدهنية غير المشبعة في عينات دهن اللحم المفروم تراوحت بين 10,00 ٪ و 10,00 ٪ ، حيث تراوحت الأحماض الدهنية احادية عدم التشبع بين 10,00 ٪ الى 10,00 ٪ ، بينما تراوحت نسبة الأحماض الدهنية عديدة عدم التشبع بين 10,00 ٪ و 10,00 ٪

و كنتيجة لهذه الدراسة ، فإن جميع النتائج التي تم مناقشتها تتلخص في أن جميع عينات اللحم المفروم تحت الدراسة تتوافق كيميائياً مع للمواصفات القياسية المصرية ٢٠٠٥ ولكن فقط عينة ٢Μ٢ كانت أمنة من التلوث الميكروبيولوجي . كما يمكن اعتبار عينات اللحم المفروم المستهلكة في مدينة المنصورة غذاءاً آمناً لتغذية الإنسان ، ولكن هناك حاجة لتحسين شروط التخزين والتداول لهذه العينات للحد من التلوث الميكروبيولوجي ونمو الاحياء الدقيقة.

الكلمات الرئيسية: الحم المفروم ، الخصائص الكيميائية، مشتقات البروتين ، ثوابت الدهن ، والأحماض الكلمات الدهنية والتحاليل الميكروبيولوجية.

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